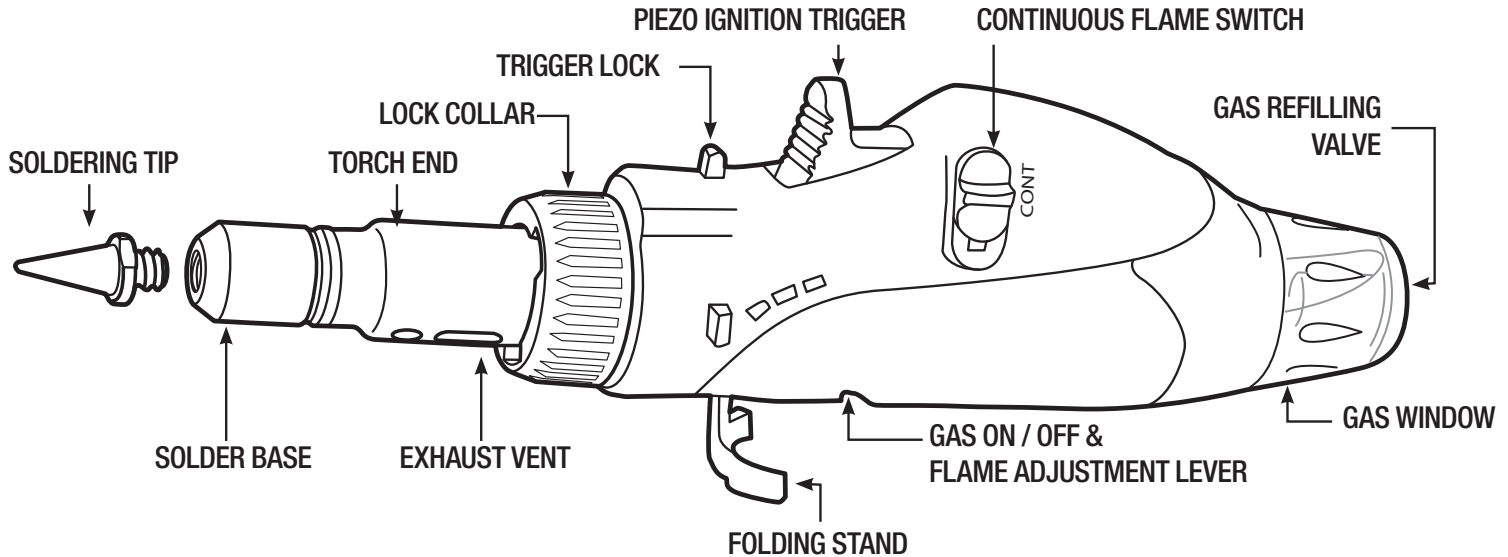


PRODUCT MANUAL MICRO SOLDERING TORCH KIT - 10 PC

PART NO. 211245



The Micro Soldering Torch Kit has been designed to ensure the handyman or tradesman has everything needed to undertake jobs such as soldering, workshop repairs, electronic repairs, jewellery and even small automotive jobs

FEATURES

- Piezo ignition
- Hot blower and blow torch functions
- Gas on / off & flame adjustment lever
- Continuous flame switch
- Flame off button
- Integrated folding stand
- Gas window
- Trigger lock
- Use in conjunction with Butane Cartridge 70 g (10000602) & 200 g (10000603)

SPECIFICATIONS

- **Consumption:** 6.63 g/hr
- **Fuel storage size:** 10 g
- **Burning time:** 90 min
- **Flame length:** 35 mm
- **Effect:** 0.07 kW

CONTENTS

- Refillable Torch
- Chisel tip
- Fine soldering tip
- Flat tip
- Conical tip
- Large soldering tip
- Knife tip
- Heat shrink assembly
- Protective cover
- Cleaning sponge
- Solder
- Storage case

THIS PRODUCT IS SUPPLIED WITHOUT GAS. IT REQUIRES FILLING BEFORE USE.

FILLING/REFILLING GAS

1. Ensure the gas on / off and flame adjustment lever is off and torch has cooled down
2. Hold the torch in an upside down position
3. Insert the butane canister refill nozzle into the gas refilling valve and push down
4. Stop refilling when the gas starts to overflow. **DO NOT OVERFILL**
5. Please note the gas window at the bottom of this torch is for viewing remaining gas, not for refilling purposes

TO IGNITE

1. Face the exhaust vent upwards.
2. Turn on the gas with the gas on / off & flame adjustment level
3. Press the trigger lock switch while sliding your thumb down on the piezo ignition trigger.
4. Adjust flame level with the gas on / off flame adjustment level
 - A) + to increase
 - B) - to decrease

TO EXTINGUISH

1. Let go of the trigger and slide the gas on / off and flame adjustment lever to off, this will extinguish the flame and turn off the gas supply
2. If the continuous flame switch is on, slide to off position to turn off

BLOW TORCH AIR

1. Unscrew lock collar and remove solder base from torch end
2. Replace torch end and lock collar. Be careful not to over tighten

WARNING

- To avoid injury or damage only ignite the torch when clear of face, hand, clothing or combustible materials
- The burner/tip becomes extremely hot during and after operation, care must be taken to avoid accidental burns.
- Ensure flame is completely out after use. Do not expose to temperature above 50°C / 120F.
- Contains flammable gas under pressure, do not disassemble, puncture, drop or incinerate after use

TORCH IS SUPPLIED WITHOUT GAS. TORCH REQUIRES FILLING BEFORE USE. USE WITH TRADEFLAME BUTANE GAS REFILL 70 G (10000602) & 200 G (10000603)



CAUTION: For maximum protection, always wear safety goggles, gloves or other appropriate equipment