# Trade**flame PRODUCT MANUAL** PRO HEAT BLOW TORCH KIT - Adjustable Flame Control

Part No. 400034 5. 360° with anti flare 3. Adjustable air control after 15 seconds 6. Full flame 1. Piezo 4. Adjustable 2. Easy screw on flame with on/off control connection

### Adjustable air control Adjustable flame with on / off control 360° with anti-flare after 15 seconds Full flame Use for Cooking, Heating, Soft Soldering, Hobby, Camping.

**FEATURES** 

 Piezo ignition Easy screw on connection

## DIY, Workshop, Heat shrinking and Jewellery/Art **SPECIFICATIONS**

Consumption: 85.10 g/hr

Burning time: 155 min

Flame length: 200 mm

Gas type: Butane

### CONTENTS Pro heat blow torch with

- adjustable flame control Butane power gas cartridge 220 g screw on fitting

Servicing instructions: N/A

Connection type: Screw on fitting

MAINTENANCE/SERVICING Serviceable components: N/A

Tradefiame

TRANSPEM INDUSTRIAL PTY ITD.

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### This Pro heat blow torch with Adjustable flame control should only be used with a Butane gas nonrefillable cartridge, with the screw type fitting, certified to EN417 or DOT2P.

TO ASSEMBLE Note: Before use, check torch seals are fitted correctly and in good

It may be hazardous to attempt to fit other types of gas containers.

condition

**OPERATION** 

2. Ensure the flame control knob is turned off (OFF) fully clockwise. 3. Keep the cartridge in an upright position and place the torch valve on top of the cartridge.

1. Remove red warning label from torch connection point.



5. IMPORTANT: Always check for leaks using a leak detection spray or soapy water before ignition.

NEVER leave the torch once lit. Extinguish the torch first ensuring.

it is completely out and safe before leaving unattended.

CAUTION accessible parts may be very hot during and after

operation. Care must be taken to avoid accidental burns.

. TO AVOID injury or damage only ignite the torch when clear of

ALWAYS inspect your environment before igniting to ensure the

DO NOT disassemble, puncture or incinerate cartridge after use.

. CAUTION for maximum protection, always wear safety goggles,

. AVOID contact with eyes or skin. In case of contact with eyes,

rinse immediately with plenty of water and seek medical advice.

area is clear of any potential ignition sources or hazards.

Cartridges must be stored and handled in accordance

DO NOT expose to temperature above 40°C / 104°F.

face, hands, clothing or combustible materials.

gloves and other appropriate safety equipment.

ENSURE flame is completely out after use.

CONTAINS flammable gas under pressure.

PROTECT from direct sunlight.

KEEP out of reach of children.

4. Holding the torch, align the cartridge and the appliance thread.

is tight. CAUTION Do not over tighten.

and turn the cartridge clockwise. Hand tighten until connection

## **CHECKING FOR GAS LEAKS**

Spray Gas Leak Detection Spray (211634) or Gas Leak Detection Foam (400023) around seal and check for bubbles. DO NOT USE IF YOU SMELL GAS OR SEE BUBBLES. If you smell gas or see bubbles, the torch is not correctly attached to



**CAUTION:** For maximum protection.

other appropriate equipment

always wear safety goggles, gloves or

**TO IGNITE** To avoid injury or damage always point the burner away from your

body, other persons or objects and any flammable or combustible 1. Ensure the Flame Control Knob is turned fully clockwise (OFF).

2. Turn the Flame Control Knob a quarter turn counter-clockwise (ON) to enable the gas to flow. 3. Press the Trigger to ignite the flowing gas. This torch can be used

### in an inverted position after 15 seconds of use. **TO EXTINGUISH**

1. Turn the Adjustable Flame Control off (OFF) fully clockwise. CAUTION The burner becomes extremely hot during and after.

operation. Care must be taken to avoid accidental burns ALLOW THE TORCH TO COOL

TO DISASSEMBLE

from the cartridge.

## 1. Follow the EXTINGUISH instructions.

- 2. Ensure burner has cooled properly. 3. Gently unscrew the torch counter-clockwise. Remove the torch

# WARNING

1. REFER to "HANDLING & STORAGE" details on the gas cartridge label

2. ALWAYS detach torch from cartridge when not in use.

3. DO NOT store near source of heat, in a vehicle or in a room used for habitation

**STORAGE** 

4. STORE the torch and cartridge in a safe dry place. 5. DO NOT breathe gas, fumes, vapour or spray. If inhaled, move the person to a fresh air environment.

INSTRUCTIONS AND PRODUCT BEFORE USE.

ENSURE THAT YOU READ AND FULLY UNDERSTAND THE

FAILURE to comply with these instructions and warnings may

ALWAYS inspect the torch before use to ensure it is in good

DO NOT attempt to use the torch if it is leaking, damaged or

CARBON MONOXIDE HAZARD This torch can produce carbon.

monoxide which has no odour. Using it in an enclosed space.

result in damage to property, personal injury or death.

ALWAYS detach torch from cartridge when not in use.

DO NOT try to use this tool without first reading and understanding.

## 6. AVOID contact with eves or skin. In case of contact with eves, rinse

### immediately with plenty of water and seek medical advice.

the instructions

malfunctioning.

may cause death

ONLY use in well ventilated areas.