

Tradeflame®

METAL WORK SOLDER - ACID CORE 85G

PRODUCT MANUAL

PART NO. 211534



CAUTION: For maximum protection, always wear safety goggles, gloves or other appropriate equipment

SOLDERING HINTS

- Prepare surfaces to be soldered by cleaning with sandpaper or a wire brush. Proceed once clean metal is visible. This solder has acid-based flux in the core to aid in the adhesion of the solder to the surface being soldered.
- Heat parts to be soldered using heat source.
- Once parts reach melting temperature, apply solder to the heated parts, melting solder directly onto heated parts. Remove heat.
- Avoid disturbance of soldered areas until completely cooled down. Remove residue using a warm, damp cloth.

SAFETY INFORMATION

- The soldering iron becomes extremely hot during and after operation - care must be taken to avoid accidental burns. For maximum protection, always wear safety goggles, gloves or other appropriate equipment.
- Flux and flux fumes can cause severe irritation of the eyes, skin and mucous membranes. Flux contains acidic activators.
- Keep out of reach of children.
- Avoid direct contact with eyes and skin. Use hand and eye protection and avoid breathing solder or flux fumes. Always solder in a well ventilated area. Wash hands thoroughly after use. Do not eat, drink or use tobacco products while using this product.
- If swallowed **DO NOT** induce vomiting. Immediately rinse mouth and drink two glasses of water or milk. For skin contact, thoroughly wash with soap and water. Seek immediate medical attention if swallowed, inhaled or for contact with eyes.



WARNING: HARMFUL IF SWALLOWED