

**WARNING:**

- Pressurized cartridge, contains gas: use with care.
- Protect from direct sunlight and do not expose to temperatures exceeding 50°C (122°F).
- Keep out of reach of children
- Only dispose of completely empty bottles.
- Dispose of correctly according to local council regulations.
- Do not pierce bottle or burn, even after use.
- Keep oil and grease away from regulator and bottle connection.
- USE in well ventilated areas only.
- Store in a well ventilated place.
- **WARNING:** This is a non refillable cartridge, **DO NOT REFILL.**

**DANGER:**

H280: Contains gas under pressure; may explode if heated

P410: Protect from sunlight

P403: Store in a well ventilated place.

**ALSO AVAILABLE:**

Part No: 216001, Argon Welding Gas for welding aluminium.

Part No: 210023, Argon/CO<sup>2</sup> Welding Gas, for welding mild steel with a better finish.

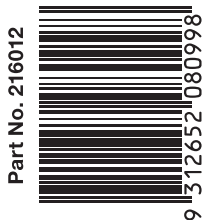
**KEEP OUT OF REACH OF CHILDREN**



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MADE IN ITALY



TFM969

PRESSURE: 60 BAR  
CONTENTS: 60 LITRES  
(CARBON DIOXIDE)  
THREAD SIZE: M10 X 1 MALE

# Trade flame®

# CARBON CO<sub>2</sub> DIOXIDE

CO<sup>2</sup> gas is used for general purpose mild steel welding where the finished weld is not so important. CO<sup>2</sup> is a cold gas and has a chilling effect on the weld. Because of this a higher power setting is required. The advantage of CO<sup>2</sup> is that the gas cartridge will last approximately 3 times longer than an Argon/CO<sup>2</sup> mix.



**INSTRUCTIONS:** Remove protective rubber cap from the top of the bottle. Screw the regulator onto the cartridge in a clockwise direction. Hand tighten only. DO NOT over tighten. If the gas does not flow remove and refit the regulator. Regulate to the required pressure. After use remove the regulator from the cartridge. The cartridge has a self sealing valve which will seal after the regulator is removed. **DO NOT REFILL. DISPOSABLE CARTRIDGE. REFILLING IS NOT ALLOWED.**

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# CARBON CO<sub>2</sub> DIOXIDE



KEMPER H  
PW 60 BAR PH 165 BAR .93L  
EN 12205 IT 0036 2011

**UN1013  
CARBON DIOXIDE  
DO NOT REFILL  
930ML**

