

**WARNING:**

- Pressurized cartridge, contains gas: use with care.
- Protect from direct sunlight and do not expose to temperatures exceeding 50°C (122°F).
- Keep out of reach of children
- Only dispose of completely empty bottles.
- Dispose of correctly according to local council regulations.
- Do not pierce bottle or burn, even after use.
- Keep oil and grease away from regulator and bottle connection.
- USE in well ventilated areas only.
- Store in a well ventilated place.
- **WARNING:** This is a non refillable cartridge, **DO NOT REFILL.**

**DANGER:**

H280: Contains gas under pressure; may explode if heated

P410: Protect from sunlight

P403: Store in a well ventilated place.

**ALSO AVAILABLE:**

Part No: 216001, Argon Welding Gas for welding aluminium.

Part No: 216012, CO<sup>2</sup> Welding Gas for welding mild steel.

**KEEP OUT OF REACH OF CHILDREN**



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MADE IN ITALY



TFM969

PRESSURE: 60 BAR  
CONTENTS: 60 LITRES (ARGON  
86% /CARBON DIOXIDE 14%)  
THREAD SIZE: M10 X 1 MALE

# Trade flame®

# ARGON 86% CO<sup>2</sup> 14%

Argon/CO<sup>2</sup> is the preferred gas for mild steel welding as it gives a smoother welding arc making the welding easier with a resulting better finish. This gas is particularly suited to welding thin mild steel such as a car body. This gas mix can also be used for non critical stainless steel welding where the quality of finish is not so important.



**INSTRUCTIONS:** Remove protective rubber cap from the top of the bottle. Screw the regulator onto the cartridge in a clockwise direction. Hand tighten only. DO NOT over tighten. If the gas does not flow remove and refit the regulator. Regulate to the required pressure. After use remove the regulator from the cartridge. The cartridge has a self sealing valve which will seal after the regulator is removed. **DO NOT REFILL. DISPOSABLE CARTRIDGE. REFILLING IS NOT ALLOWED**

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KEMPER H  
PW 60 BAR PH 165 BAR .93L  
EN 12205 IT 0036 2011

**UN1956  
COMPRESSED  
GAS N.O.S (Argon,  
Carbon Dioxide)  
DO NOT REFILL  
930ML**

