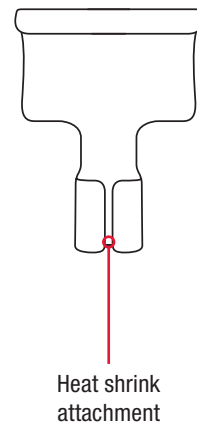
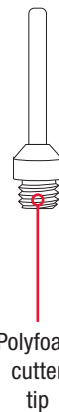
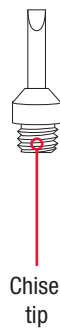
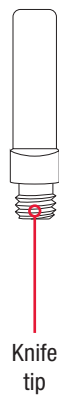
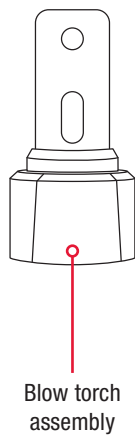
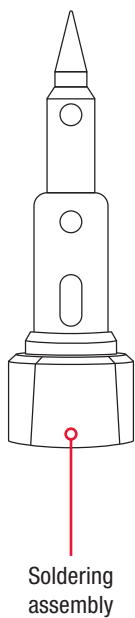
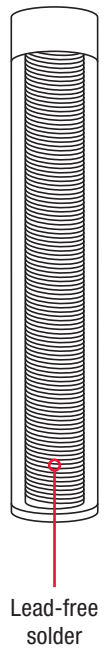
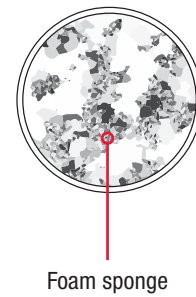
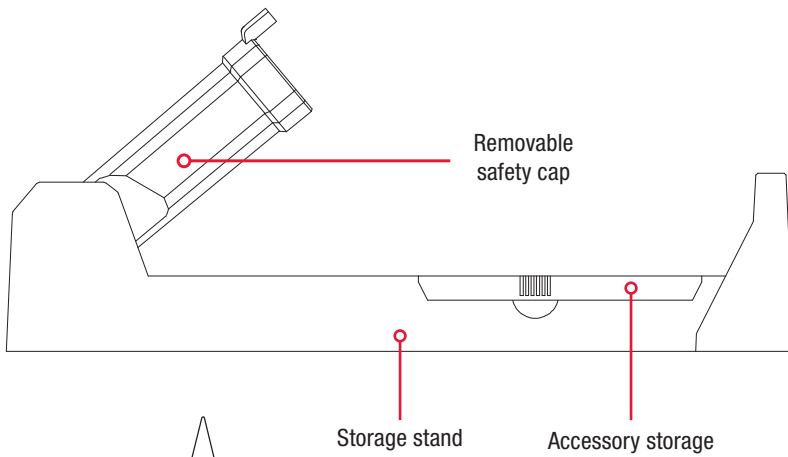
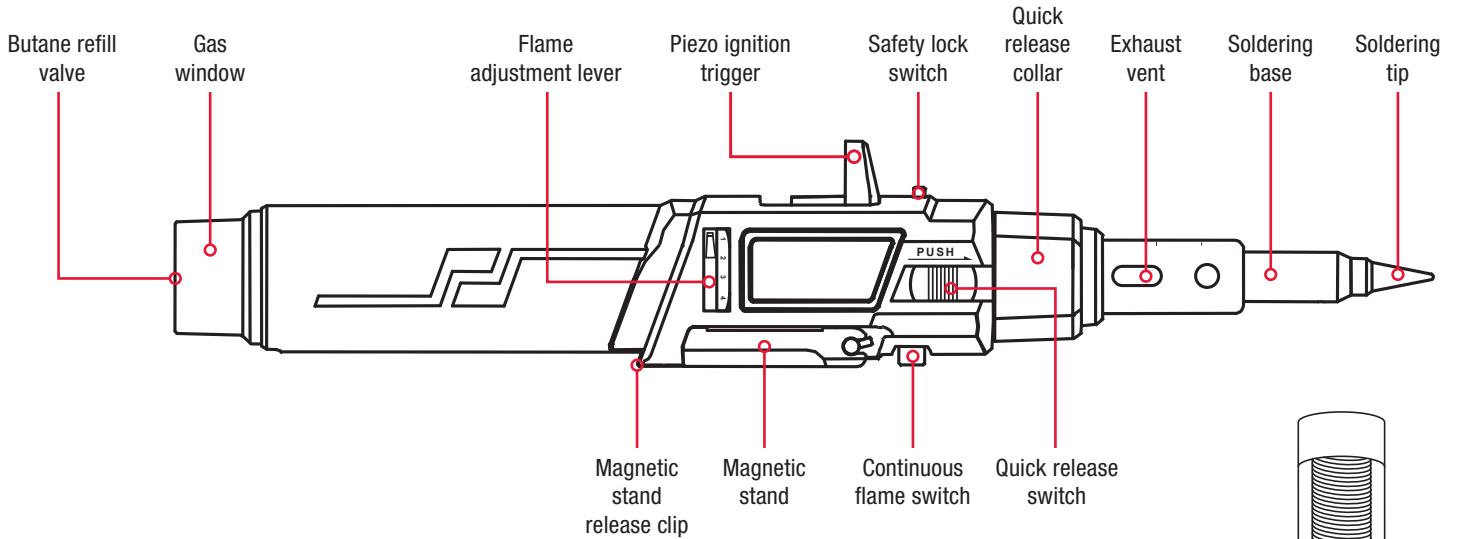


PRODUCT MANUAL

BUTANE SOLDERING IRON - Torch Kit

Part No. 219123



WARNING

- To avoid injury or damage only ignite the torch when clear of face, hand, clothing or combustible materials.
- The burner/tip becomes extremely hot during and after operation, care must be taken to avoid accidental burns.
- Ensure flame is completely out after use. Do not expose to temperature above 50°C / 120F.
- Contains flammable gas under pressure, do not disassemble, puncture, drop or incinerate after use.

TORCH IS SUPPLIED WITHOUT GAS. TORCH REQUIRES FILLING BEFORE USE. USE WITH TRADEFLAME BUTANE GAS REFILL 70 G (10000602) & 200 G (10000603)

IMPORTANT

Read these instructions for use carefully so as to familiarize yourself with the appliance before filling and using this appliance. Keep these instructions for future reference.

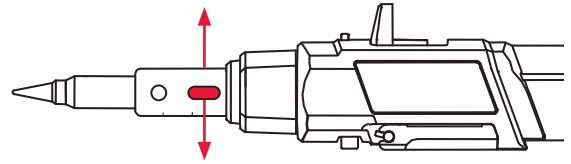
TYPE OF GAS

This appliance shall only be used with the butane refill canister or butane-propane mixture gas refill canister that complies with EN417 standard. It may be hazardous to attempt to fit other types of gas cartridges or gas cylinders.

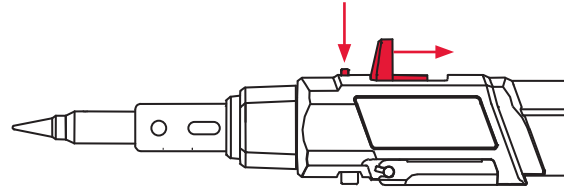
This appliance may be filled with any canisters marked "Butane" complying with EN 417.

IGNITING THE TORCH

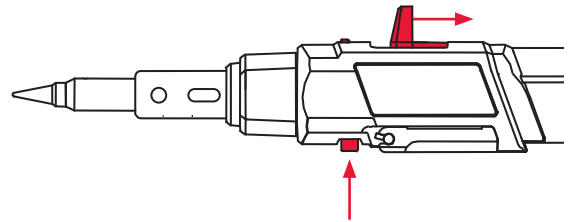
1. Ensure the exhaust vent is facing between 3 - 9 o'clock to avoid damage to any surfaces.



2. Press the safety lock button while simultaneously using your thumb to pull down the ignition trigger. This action will ignite the soldering iron.

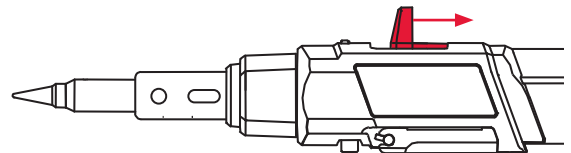


3. Hold the ignition trigger down and release the safety lock button. Press the continuous flame button should you require the torch to stay on continuously.



EXTINGUISHING THE TORCH

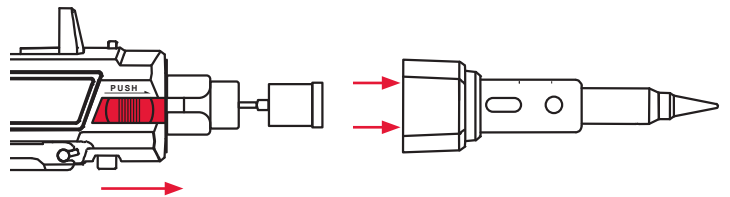
Press the trigger again to cut off the gas supply and extinguish the flame.



REMOVING THE TIP

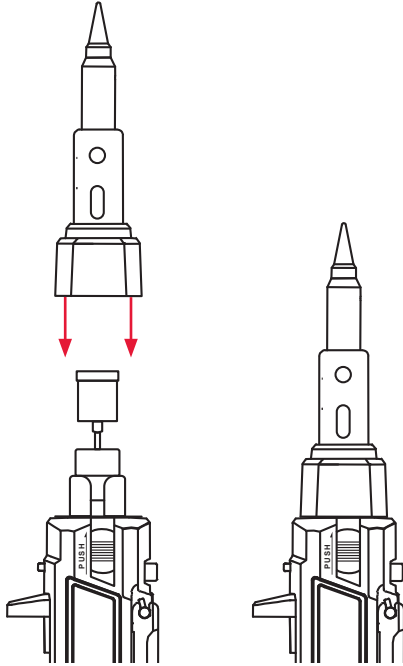
Slide the quick release switch toward tip to release.

Warning: Ensure the soldering iron has cooled down before removing the tip.



ATTACHING THE TIP

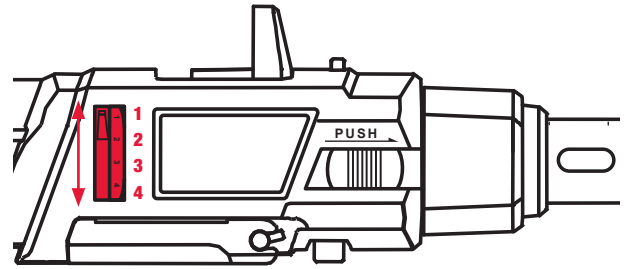
1. Line up the tip over the end of the ignition assembly.
2. Press the tip down onto the soldering iron to lock into place.



ADJUSTING THE FLAME

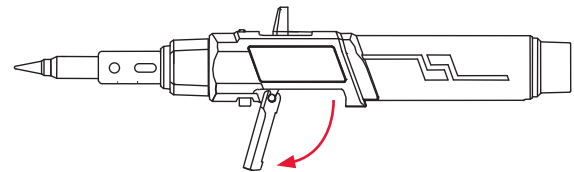
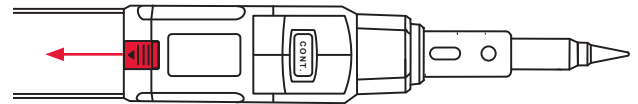
Move the adjustment lever toward higher numbers to increase the flame strength. Move the adjustment lever toward lower numbers to decrease the flame strength.

Note: When the flame adjustment lever is at a high position (number 4), the longer flames may cause the torch to flare or extinguish. In this situation, move the gas adjustment lever to a lower number to decrease the flame strength and set up an efficient flame.



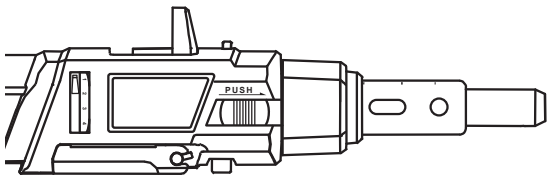
MAGNETIC STAND

There is a built-in magnet stand in the soldering iron. To release the magnet stand, pull down the stand release clip and swing the stand outwards. The magnet also can be used without releasing the stand.



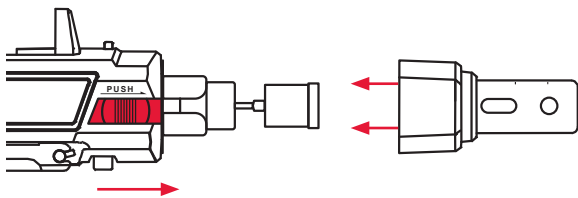
HOT AIR BLOWER

Remove the soldering tip. The assembly can now be used as a hot air blower without the soldering tip.



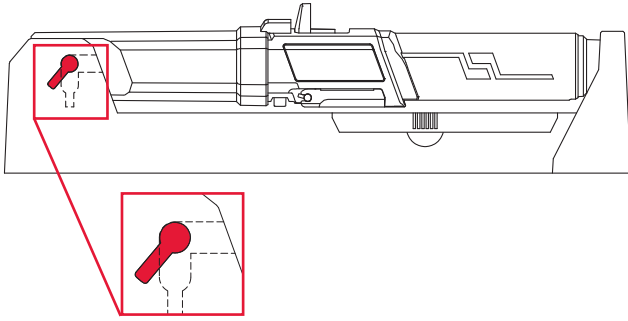
OPEN FLAME

Use the quick release switch to remove the soldering assembly and replace with the blow torch assembly. The assembly can now be with the open flame function.

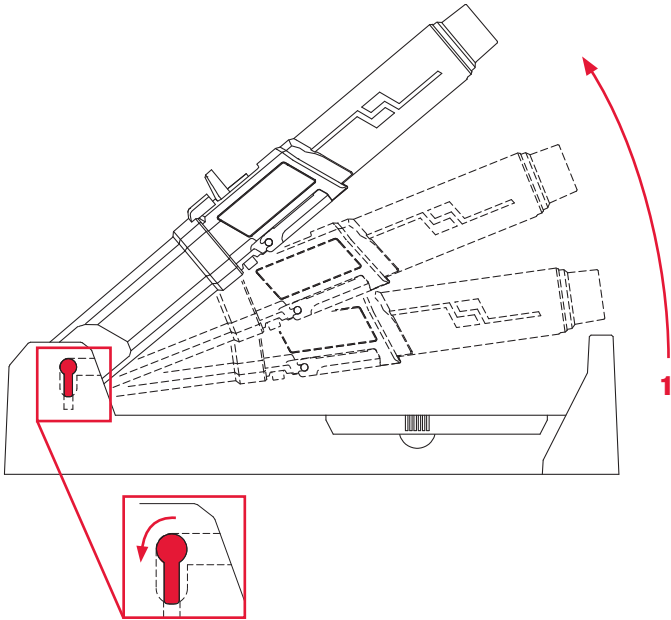


SETTING UP STORAGE CASE AS STAND

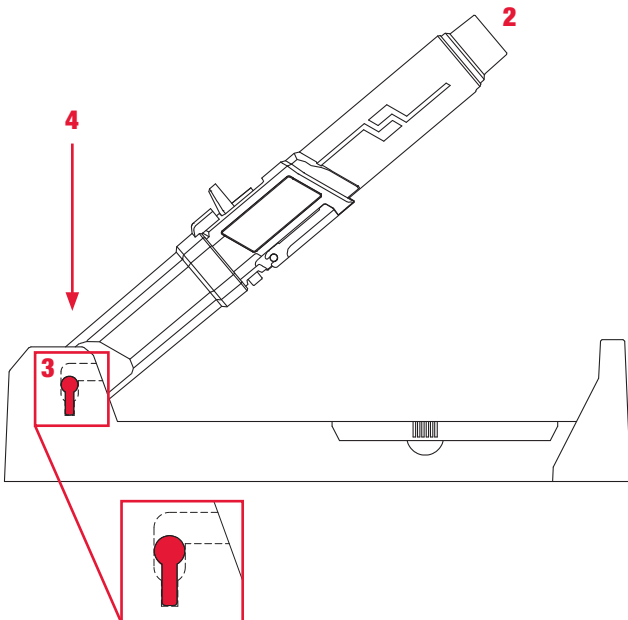
1. The soldering iron is lying down horizontal when in the storage case.



2. To set up the storage case as a stand, lift the soldering iron from the bottom end in an upwards direction (1), approximately 45°.
Note: When using the stand, ensure the iron has been turned off.

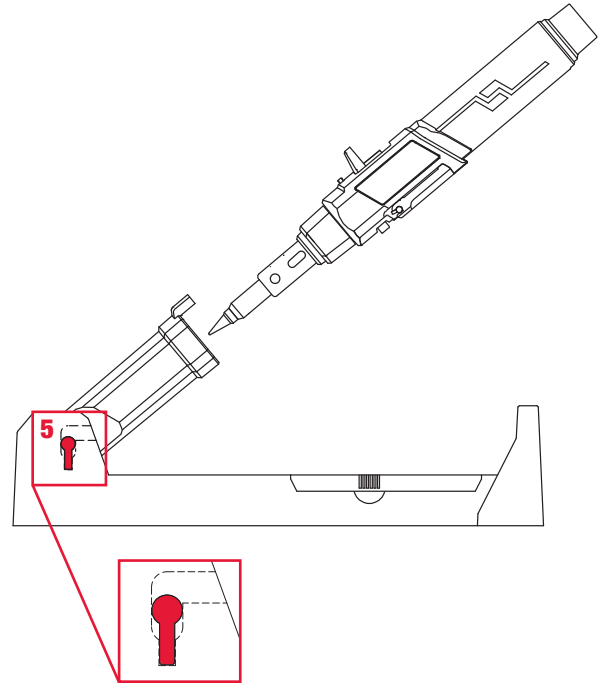


3. When the soldering iron is at approximately 45° (2), the soldering iron will fall into a groove located in the stand (3). Press the cap in a downward direction to secure (4).



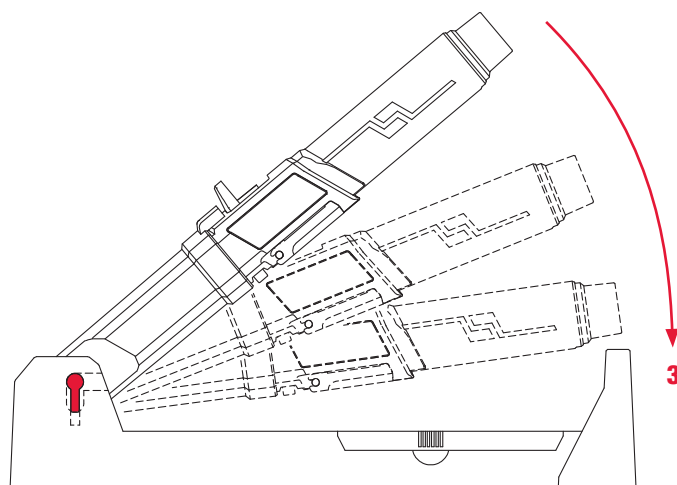
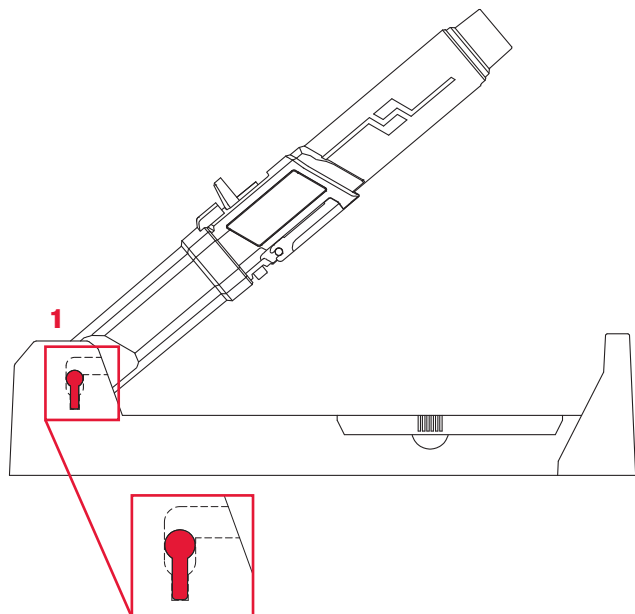
4. Once the cap has been secured in place (5). The cap and storage case are now set up as a storage stand.

Note: when using the stand, ensure the iron has been turned off.

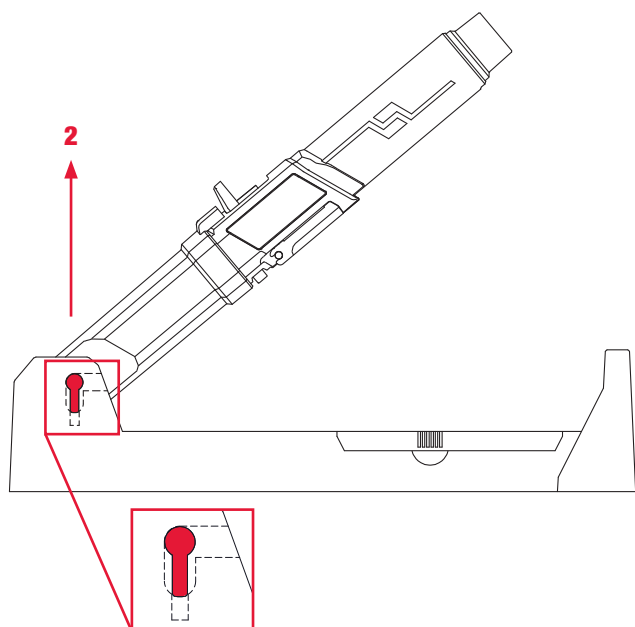


LOWERING THE STAND TO ORIGINAL STORAGE POSITION

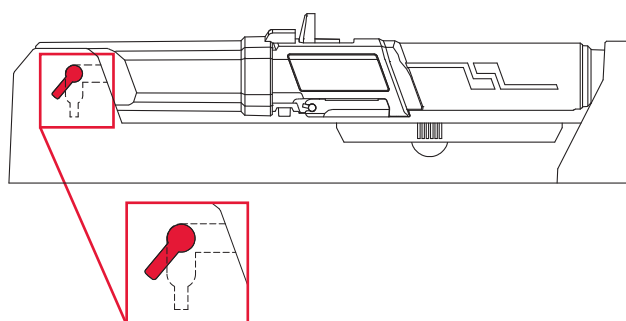
1. To secure the soldering iron back to its original position in the storage case, hold the soldering iron where the cap and stand meet. (1)
3. Once at the top of the groove indicated in the diagram (2), rotate/lower the cap and soldering iron back to a horizontal position. (3)



2. Lift the cap and soldering iron upwards until you reach the top of the groove (2) located in the stand.

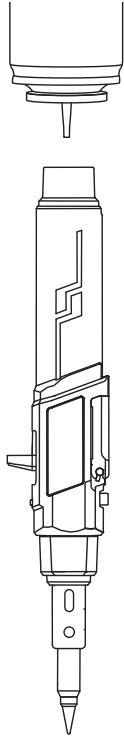


4. The soldering iron is now secure and back in its original storage position.

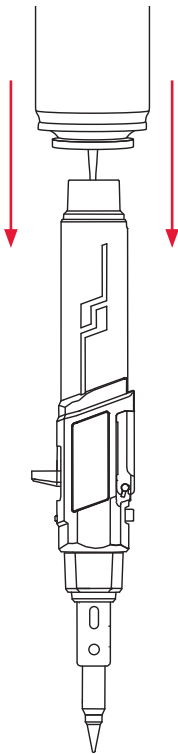


REFILLING THE SOLDERING IRON

1. Turn off the soldering iron and make sure the flame is extinguished.
2. Wait until the soldering iron temperature has cooled down before refilling gas. **REFILL OUTDOORS OR IN A WELL VENTILATED AREA.**
4. Hold the soldering iron in an upside down position. Refill with TradeFlame Butane Gas Refill 70 g (Part no. 10000602) or 200 g (Part no. 10000603).

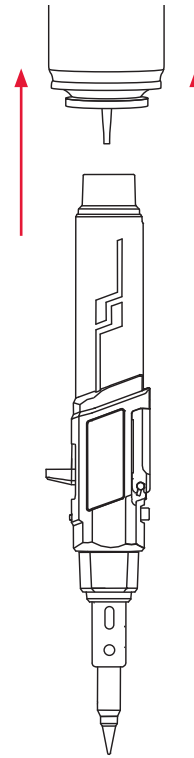


5. Insert and press down the butane cartridge nozzle into the soldering iron refill valve. Gas will begin flowing.



6. Stop refilling once gas starts to overflow. Remove the butane cartridge from the soldering iron.

Note: The soldering iron should never be completely filled. **OVERFILLING WILL CAUSE THE FLAME TO SPIT.**



7. Allow a few minutes for gas to stabilize before operation.

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